



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBT400284
Job Sheet 181783



Part No: RBT400284

Job Qty: 12 ea

Part Name: Tail Rotor Balance Set



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/8/18

Job Tracking No:

Due Date: 10/10/18

Created By: Patrick Lussier

Type: Stock (15)

Description:

Note: DWG RBT400284 Rev. 1A IPP Rev. A 18.05.28 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	12 pcs		10/10/18	0.00	0.00	Purchasing		10 OCT 15 2018
110	Packaging	12 pcs		10/10/18	0.00	0.00	Packaging2		10 OCT 15 2018
120	QC	12 pcs		10/10/18	0.00	0.00	QC6		10 OCT 15 2018
130	Packaging	12 pcs		10/10/18	0.00	0.00	Packaging3		MU 10 OCT 17 2018
140	QC21-FG	12 Ea		10/10/18	0.00	0.00	QC21		

Part Op 100 - Issue P/O: 040703 MANUFACTURE RBT400284 AS PER DWG Supplier: METEC Certificate of conformity is
Descriptions: required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBT400284P	T/R balance set(206-210-100-101)	12 pcs (1 ea)	100-Purchasing	5118475

aug 08, 2018 x 12 R L

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBT400284P	12	3	0

Part Specifications

Specifications could not be found.

Plex 8/8/18 2:00 PM dart.Lussier.Patrick



Container No: S118476



Part: RBT400284

Job No: 181783

Serial No/Batch: S118476

Revision: 1A

Inspector:

Exp Date:

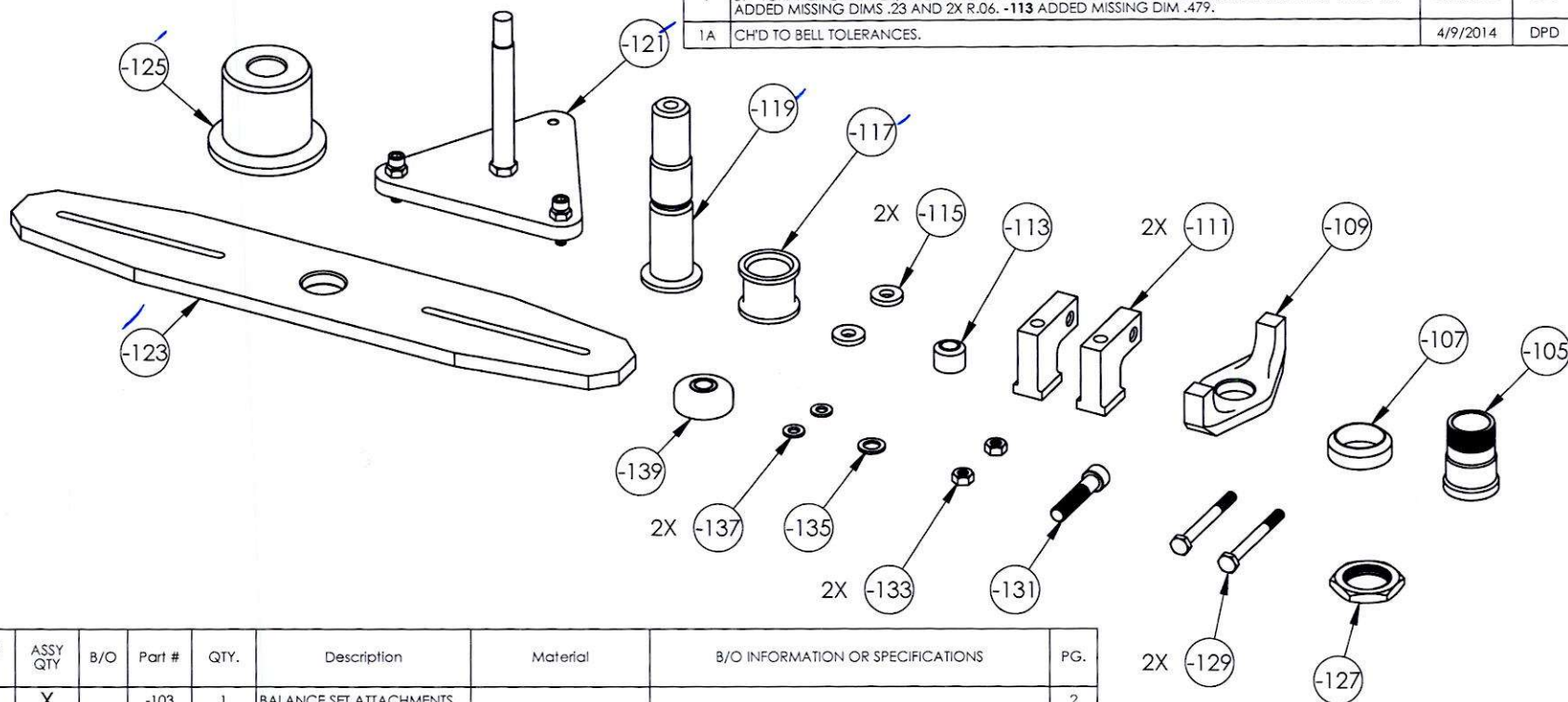
Instructions:

Date: 10/15/18

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	UPDATED SHEET FORMATS. BROKE PARTS OUT INTO INDIVIDUAL SHEETS. -105 ADDED MISSING DIM. 59° TO INNER CHAMFER, ADDED DETAIL VIEW C. CORRECTED THREAD RELIEF ADDED 45° DIM. -111 ADDED MISSING DIMS .23 AND 2X R.06. -113 ADDED MISSING DIM. .479.	12/5/2013	CFS	GE
1A	CH'D TO BELL TOLERANCES.	4/9/2014	DPD	GE



ASSY QTY	ASSY QTY	B/O	Part #	QTY.	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-103	1	BALANCE SET ATTACHMENTS			2
	1		-105		ADAPTER	440C COML. GR.	Ø1-3/8 X 2	3
	1		-107		LARGE SPACER	440C COML. GR.	Ø1-1/2 X 3/4	4
	1		-109		STOP	6061	1-1/4 X 1-3/4 X 4-1/4	5
	2		-111		HALF STOP	6061	3/4 X 1-3/4 X 2-1/4	6
	1		-113		SMALL SPACER	440C COML. GR.	Ø3/4 X 3/4	7
	2		-115		SPACER WASHER	440C COML. GR.	Ø7/8 X 1/4	8
			-117	1	SPACER		RED BARN #RB T101544-5	1
			-119	1	MANDREL ASSY.		RED BARN #RB T101576-3	1
			-121	1	STAND ASSY		RED BARN #RB T101576-7	1
			-123	1	BASE		RED BARN #RB T101576-13	1
			-125	1	PLUG (USE ON 206)		RED BARN #RB T101576-29	1
			-127	1	THIN HEX NUT	STEEL CAD PLATED	Ø1-3/4 X 3/8	9
	2	B/O	-129		HEX HEAD CAP SCREW	STEEL, CAD PLATED	NAS6604-35 OR AN4-25A	1
	1	B/O	-131		SOCKET HEAD CAP SCREW	STEEL, BLACK	3/8-24 UNF X 1-3/4 MCMaster-CARR #91251A430	1
	2	B/O	-133		HEX NUT	STEEL, CAD PLATED	NAS509-4 OR AN315-4R	1
	1	B/O	-135		FLAT WASHER	STEEL, CAD PLATED	AN960-616	1
	2	B/O	-137		FLAT WASHER	STEEL, CAD PLATED	AN960-416	1
		B/O	-139	1	BULL'S EYE LEVEL		MCMaster-CARR #2147A11	1
	ASSY# -103							

NOTES:

1. RBT400284 REPLACES BELL 206-210-100-101.
2. RBT400284-103 REPLACES BELL 206-210-100-103.

RED BARN MACHINE

TITLE
TAIL ROTOR BALANCE SET

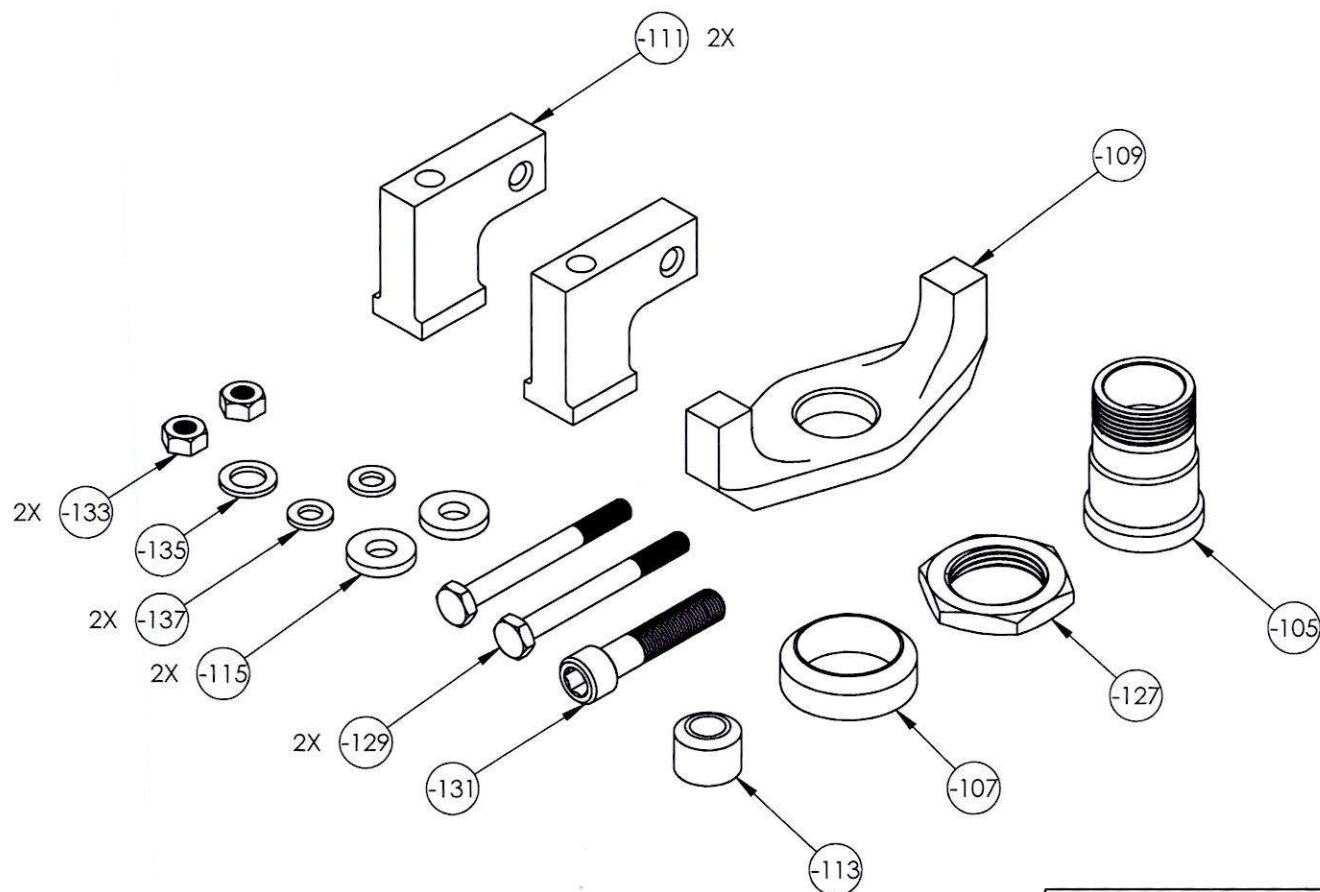
DWG NO. RBT400284

REV
1A

MAT'L	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .010	HEAT TREAT
.XX ± .03	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	BELL 206
SCALE 1:4	DATE 7/29/2010
	SHEET 1 OF 9

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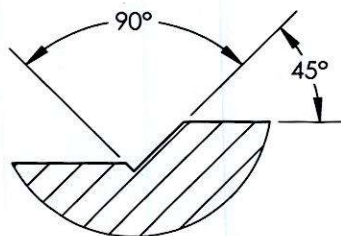
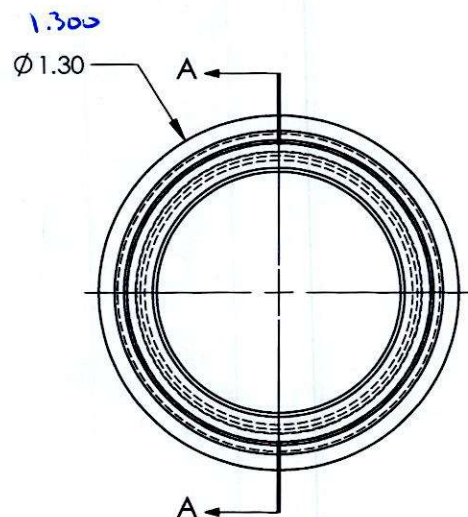
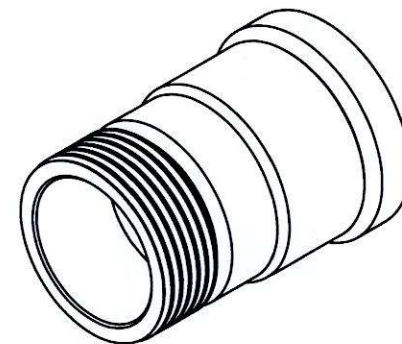
REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



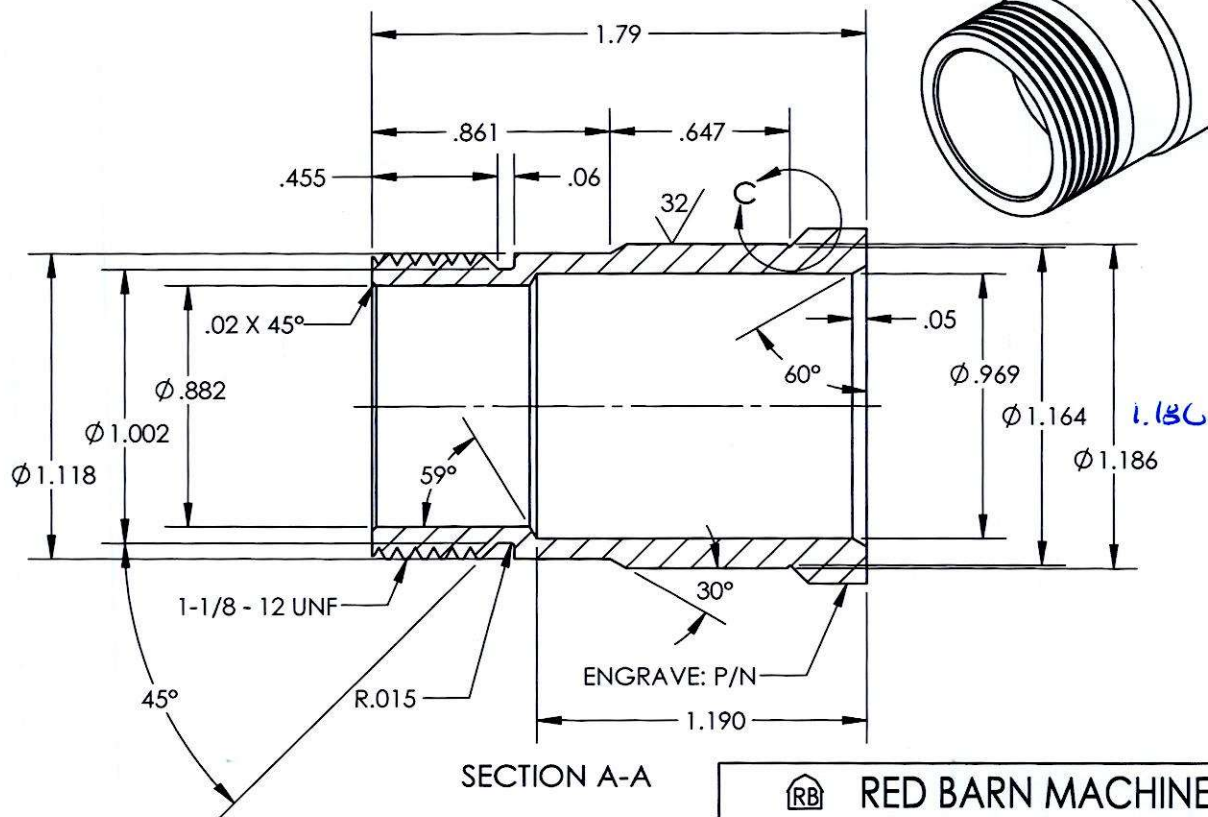
BALANCE SET ATTACHMENTS

RED BARN MACHINE	
TITLE TAIL ROTOR BALANCE SET	
DWG NO. RBT400284-103	REV 1A
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/32 .XX ± .03 ANGLES ± 5° .X ± .1	DRAWN BY: PERRITT APPROVED: <i>D. Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL BELL 206
SCALE 1:2	DATE 7/29/2010
SHEET 2 OF 9	

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	-105 ADDED MISSING DIM 59° TO INNER CHAMFER, ADDED DETAIL VIEW C. CORRECTED THREAD RELIEF ADDED 45° DIM.	12/5/2013	CFS	GE



DETAIL C
SCALE 4 : 1

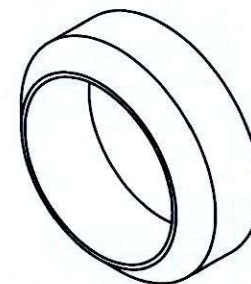
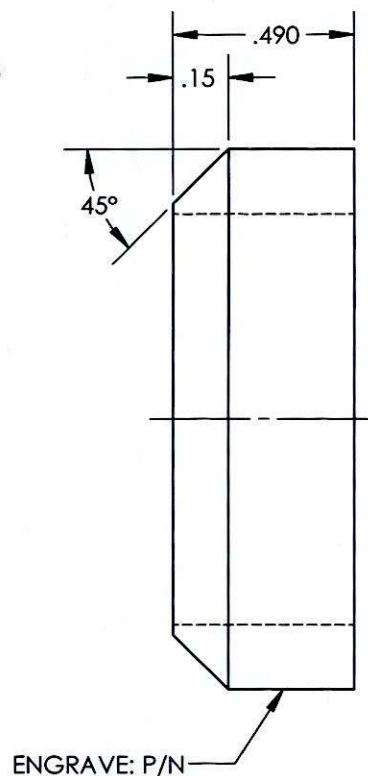
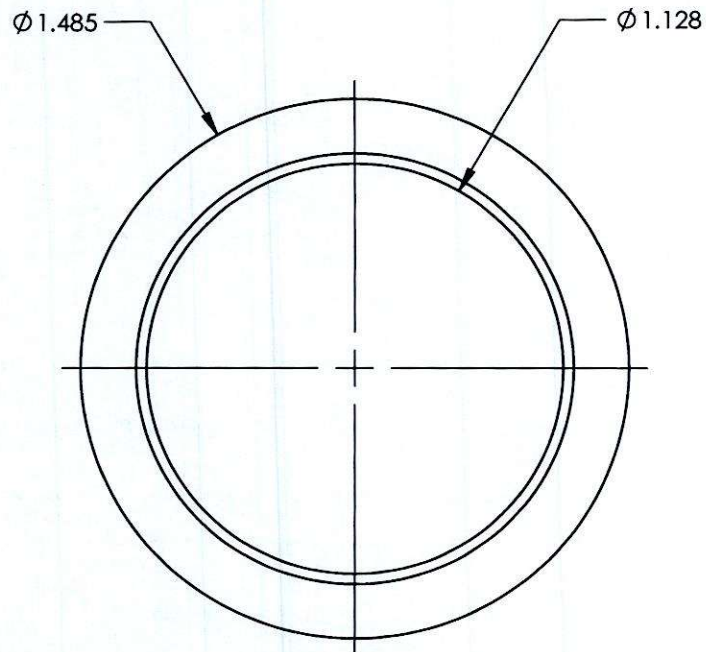


-105
ADAPTER

 RED BARN MACHINE	
TITLE TAL ROTOR BALANCE SET	
DWG NO. RBT400284-105	REV 1A
MAT'L 440C COML. GR. UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/32 .XX ± .03 ANGLES ± 5° .X ± .1 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	DRAWN BY: PERRITT APPROVED <i>D Weist</i> HEAT TREAT FINISH SPEC USED ON MODEL BELL 206
SCALE 1.5:1	DATE 7/29/2010
SHEET 3 OF 9	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



ENGRAVE: P/N

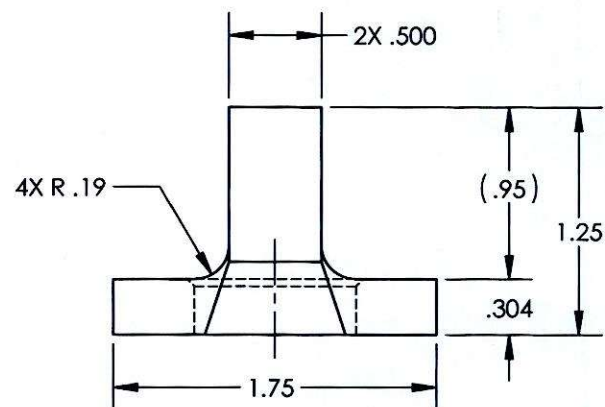
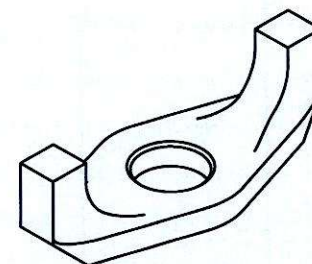
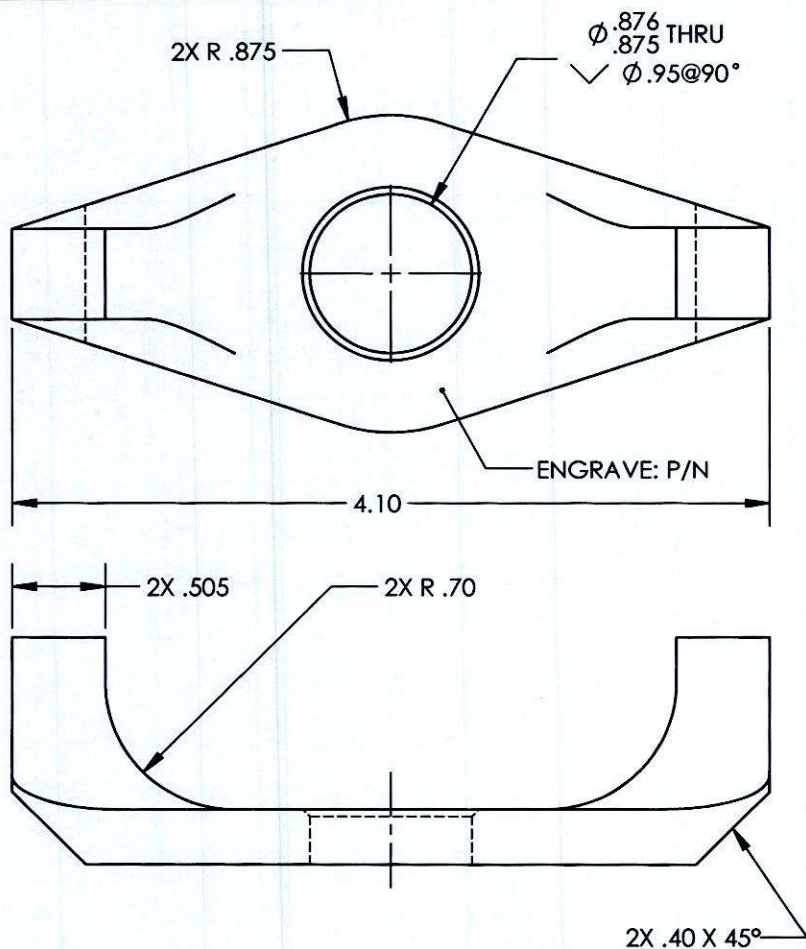
(-107)

LARGE SPACER

 RED BARN MACHINE	
TITLE TAIL ROTOR BALANCE SET	
DWG NO. RBT400284-107	REV 1A
MATL 440C COML. GR.	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 .XX ± .03 .X ± .1	APPROVED <i>D. Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL BELL 206
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 2:1	DATE 7/29/2010
SHEET 4 OF 9	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL

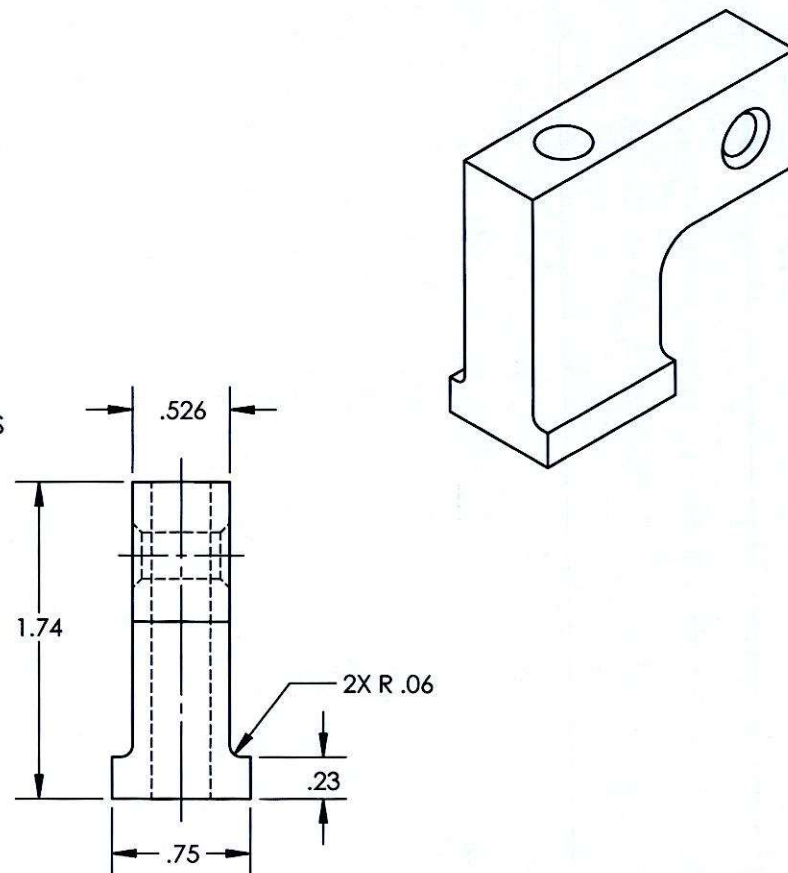
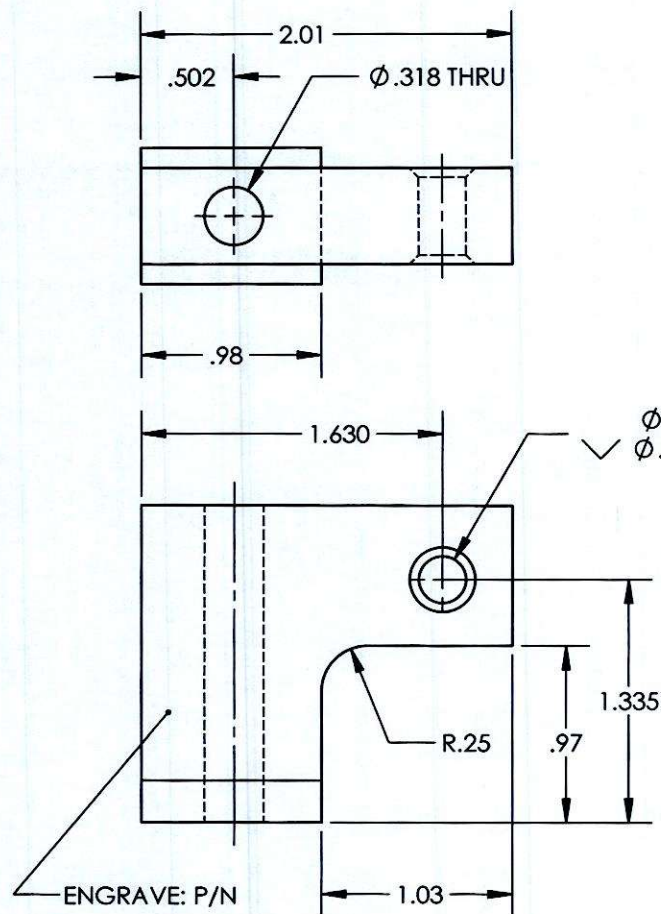


(-109)
STOP

RED BARN MACHINE	
TITLE	
TAIL ROTOR BALANCE SET	
DWG NO. RBT400284-109	
REV 1A	
MAT'L 6061	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX $\pm .010$	FRACTIONS $\pm 1/32$
.XX $\pm .03$	ANGLES $\pm 5^\circ$
X $\pm .1$	
1. BREAK ALL SHARP EDGES $.015 \times 45^\circ$ OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
APPROVED <i>D. Weil</i>	
TREAT CLEAR ANODIZE	
FINISH MIL-A-8825F, TYPE II, CLASS I	
SPEC USED ON MODEL	
BELL 206	
SCALE 1:1	DATE 7/29/2010
SHEET 5 OF 9	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	-111 ADDED MISSING DIMS .23 AND 2X R.06.	12/5/2013	CFS	GE

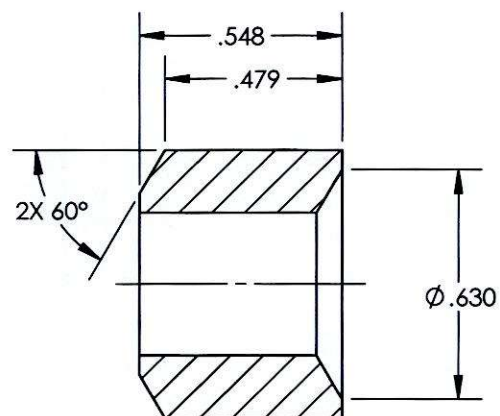
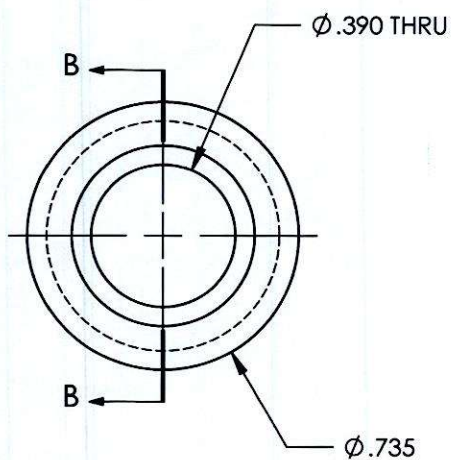


(-111)
HALF STOP

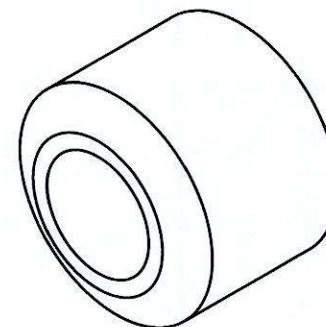
RED BARN MACHINE	
TITLE TAIL ROTOR BALANCE SET	
DWG NO. RBT400284-111	REV 1A
MAT'L 6061	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D. Well</i>
.XXX ± .010	HEAT TREAT
.XX ± .03	FINISH
.X ± .1	CLEAR ANODIZE
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC MIL-A-8825F, TYPE II, CLASS I
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL BELL 206
SCALE 1:1	DATE 7/29/2010
SHEET 6 OF 9	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	-113 ADDED MISSING DIM .479.	12/5/2013	CFS	GE



SECTION B-B



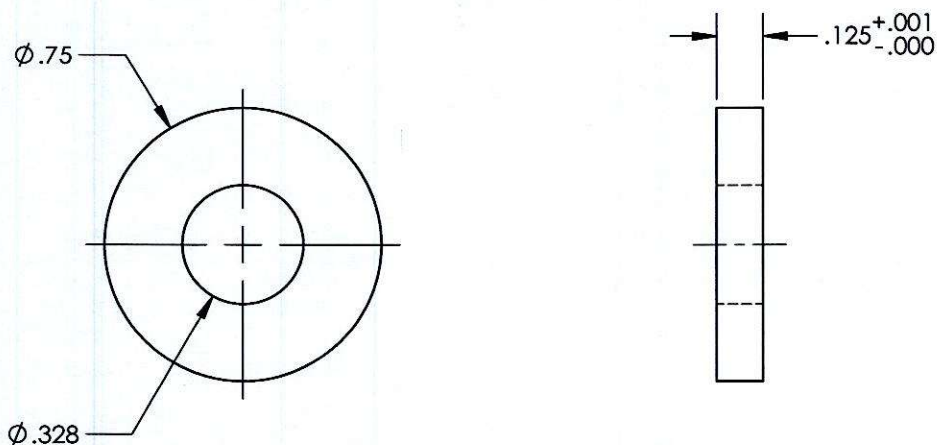
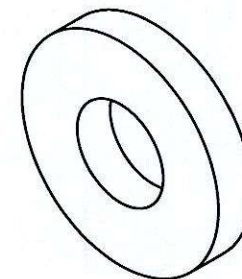
NOTE:
1. ATTACH TAG WITH PART NO.

(-113)
SMALL SPACER

RED BARN MACHINE	
TITLE TAIL ROTOR BALANCE SET	
DWG NO. RBT400284-113	REV 1A
MAT'L 440C COML. GR.	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .010 FRACTIONS ± 1/32	HEAT
.XX ± .03 ANGLES ± 5°	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL BELL 206
SCALE 2:1	DATE 7/29/2010 SHEET 7 OF 9

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
APPROVED			



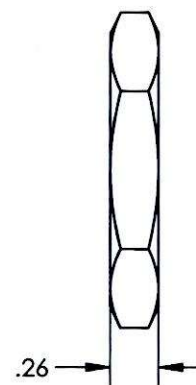
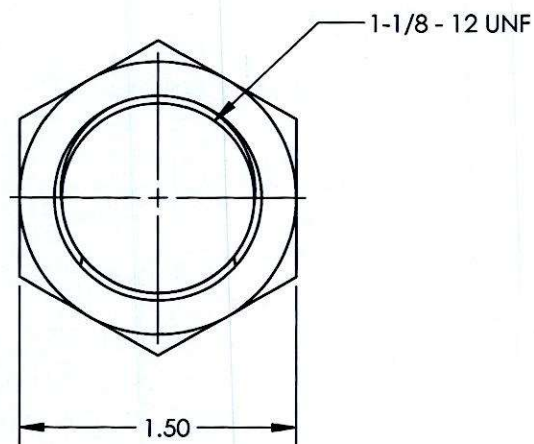
NOTE:
1. ATTACH TAG WITH PART NO.

(-115)
SPACER WASHER

 RED BARN MACHINE	
TITLE TAIL ROTOR BALANCE SET	
DWG NO. RBT400284-115	REV 1A
MAT'L 440C COML GR.	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .010 .XX ± .03 .X ± .1	HEAT TREAT FINISH
FRACTIONS ± 1/32 ANGLES ± 5°	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL BELL 206
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 2:1	DATE 7/29/2010
SHEET 8 OF 9	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL

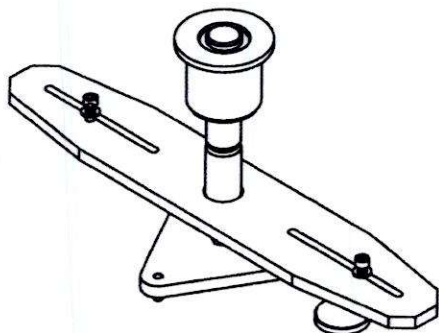


(-127)

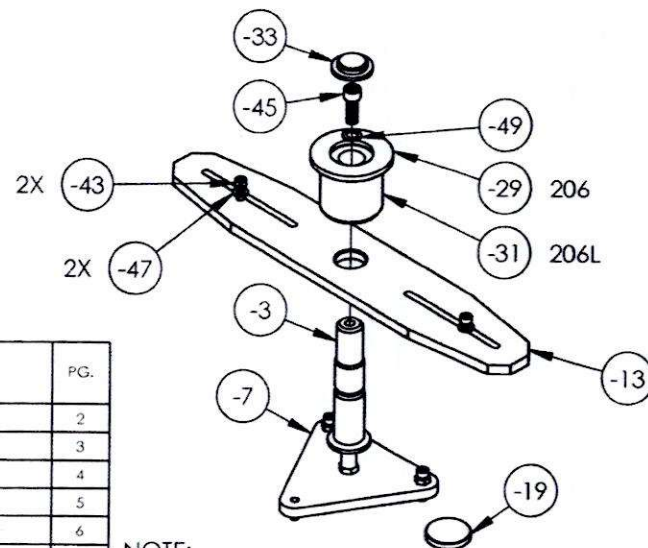
THIN HEX NUT

 RED BARN MACHINE	
TITLE TAIL ROTOR BALANCE SET	
DWG NO. RBT400284-127	REV 1A
MAT'L STEEL CAD PLATED	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .010 .XX ± .03 .X ± .1	HEAT TREAT CAD PLATE YELLOW
FRACTIONS ± 1/32 ANGLES ± 5°	SPEC QQ-P-416F, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL BELL 206
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 1/15/2014
SHEET 9 OF 9	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
1		REDRAWN IN SOLIDWORKS PER UPDATED DWGS	1/18/2012	JAG
2		CHD -33 & -41 BOM B/O INFO. CHD -11 ANGLE CALL OUT FROM 2X 60°. -29 ADDED DETAIL A & ENGRAVE "29". DELETED R.05 & Ø1.537 FEATURES, CHD DIAMETER FROM Ø1.435-1.437 TO Ø1.449-1.454. -31 ADDED DETAIL B & ENGRAVE "31". DELETED R.05 & Ø1.537 FEATURES, CHD DIAMETER FROM Ø1.435-1.437 TO Ø1.449-1.454 PER S.E.	3/16/2012	RJC
3		-5 CHD MATERIAL WAS 440C IS 303. -9 CHD MATERIAL WAS 440C IS 303. CHD STOCK SIZE WAS Ø1/2 X 4-7/8 IS Ø5/8 X 4-7/8. -11 CHD MATERIAL WAS 440C IS 303. -13 CHD MATERIAL WAS 2024 IS 6061. -21 CHD MATERIAL WAS 440C IS 303. CHD STOCK SIZE WAS Ø7/8 X 1/2 IS Ø3/4 X 1/2. -29 & -31 CHD MATERIAL WAS 440C IS 303. CHD STOCK SIZE WAS Ø2-3/4 X 2-5/16 IS Ø3 X 2-5/16.	6/25/2013	BIM
4		-5 REMOVED HEAT TREAT REQUIREMENT, ADDED .13 X 45° DIM. -29 & -31 CHD DIM. FROM .030 TO .03	11/26/2013	JAG
4A		CHD TITLE BLOCK TOLERANCE WAS .XXX ±.005 IS ±.010, WAS .XX ±.01 IS ±.03 PER BELL DWG. -9 CHD MATERIAL WAS Ø5/8 303 IS Ø1/2 303 G&P, DELETED HEAT TREAT WAS RC 58 MIN.	3/26/2014	RJC
5	15-0067	-9 CHD MATERIAL WAS 303 G&P IS 440C, ADDED HEAT TREAT RC 54-60. -11 DELETED HEAT TREAT 9-25 HRC. -13 ADDED ENGRAVE T/N, S/N. MADE IN USA NOTE. -21 CHD HEAT TREAT WAS FOR MILITARY HEAT TREAT RC 40-44, IS RC 54-60. -29 & -31 DELETED HEAT TREAT 35-40 HRC.	4/15/2015	RJC



NOTE:
FOR 206 USE -29 IN ASSEMBLY
FOR 206L USE -31 IN ASSEMBLY

ASSY QTY	ASSY QTY	B/O	Part #	QTY.	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-3	1	MANDREL ASSY			2
	1		-5		MANDREL	303	PO 22499 Ouellette Steel	3
X			-7	1	STAND ASSY			4
1			-9		STAND	440C	PO 22499 Ouellette Steel	5
1			-11		PLATE	303	same	6
			-13	1	BASE	6061	see RBT 400284-123	7
			-19	1	PLATE	17-4 PH		8
	1		-21		PLUG	440C	PO 22499 Ouellette Steel	9
			-29	1	PLUG (USE ON 206)	303		10
			-31	1	PLUG (USE ON 206L)	303		11
		B/O	-33	1	BULL'S EYE LEVEL	BRASS	GEIER & BLUHN #2-14000 (MSC #05555933)	1
2		B/O	-37		HEX NUT	316	1/4-28 UNF (MCMaster-CARR #90257A033)	4
1		B/O	-39		HEX NUT	316	3/8-24 UNF (MCMaster-CARR #94805A217)	4
1		B/O	-41		DOWEL PIN	316	Ø1/4 X 3/4 (MCMaster-CARR #97395A485)	4
2		B/O	-43	2	SOCKET HEAD CAP SCREW	316	1/4-28 UNF (MCMaster-CARR #92185A564)	4
		B/O	-45	1	SOCKET HEAD CAP SCREW	316	3/8-24 UNF (MCMaster-CARR #92185A673)	1
		B/O	-47	2	FLAT WASHER	300 S.S.	1/4 (MCMaster-CARR #98017A660)	1
		B/O	-49	1	WASHER	300 S.S.	1/4 (MCMaster-CARR #98017A200)	1
	1	B/O	-51		BALL	E52100 STEEL	Ø3/4 GRADE 25 (MCMaster-CARR #9528K29)	2
	1	B/O	-55		O-RING	VITON	Ø3/32 X I.D. 9/16 X O.D. 3/4 (MCMaster-CARR #28571T28)	2
ASSY -7	ASSY -3						PO 22502 McMaster	

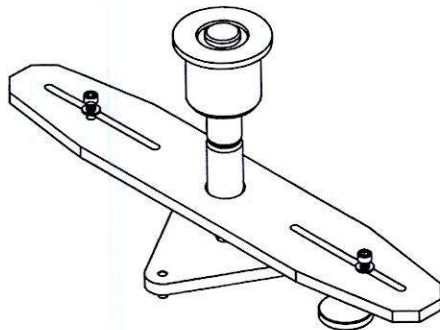
TITLE
BALANCE SET - MAIN & TAIL ROTOR

DWG NO. RB T101576

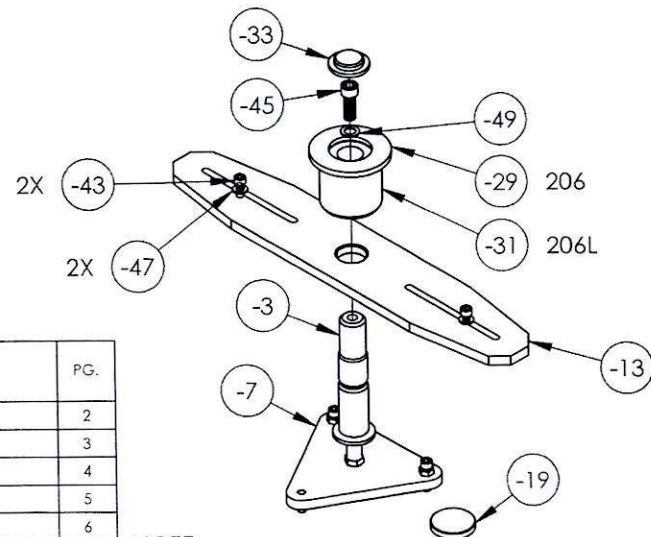
REV 5

DRAWN BY: CLOUGH	
APPROVED: D. Weil	
HEAT TREAT FINISH	
SPEC	
USED ON MODEL	
BELL 206 & 206L	
SCALE 1:5	DATE 1/9/2012
SHEET 1 OF 11	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
1		REDRAWN IN SOLIDWORKS PER UPDATED DWGS	1/18/2012	JAG
2		CH'D -33 & -41 BOM B/O INFO. CH'D -11 ANGLE CALL OUT FROM 2X 60°. -29 ADDED DETAIL A & ENGRAVE "-29". DELETED R.05 & Ø1.537 FEATURES. CH'D DIAMETER FROM Ø1.435-1.437 TO Ø1.449-1.454. -31 ADDED DETAIL B & ENGRAVE "-31". DELETED R.05 & Ø1.537 FEATURES. CH'D DIAMETER FROM Ø1.435-1.437 TO Ø1.449-1.454 PER S.E.	3/16/2012	RJC
3		-5 CH'D MATERIAL WAS 440C IS 303. -9 CH'D MATERIAL WAS 440C IS 303. CH'D STOCK SIZE WAS Ø1/2 X 4-7/8 IS Ø5/8 X 4-7/8. -11 CH'D MATERIAL WAS 440C IS 303. -13 CH'D MATERIAL WAS 2024 IS 6061. -21 CH'D MATERIAL WAS 440C IS 303. CH'D STOCK SIZE WAS Ø7/8 X 1/2 IS Ø3/4 X 1/2. -29 & -31 CH'D MATERIAL WAS 440C IS 303. CH'D STOCK SIZE WAS Ø2-3/4 X 2-5/16 IS Ø3 X 2-5/16.	6/25/2013	BIM
4		-5 REMOVED HEAT TREAT REQUIREMENT. ADDED .13 X 45° DIM. -29 & -31 CH'D DIM. FROM .030 TO .03	11/26/2013	JAG
4A		CH'D TITLE BLOCK TOLERANCE WAS .XXX ±.005 IS ±.010. WAS .XX ±.01 IS ±.03 PER BELL DWG. -9 CH'D MATERIAL WAS Ø5/8 303 IS Ø1/2 303 G&P. DELETED HEAT TREAT WAS RC 58 MIN.	3/26/2014	RJC
5	15-0067	-9 CH'D MATERIAL WAS 303 G&P IS 440C. ADDED HEAT TREAT RC 54-60. -11 DELETED HEAT TREAT 9-25 HRC. -13 ADDED ENGRAVE T/N, S/N. MADE IN USA NOTE. -21 CH'D HEAT TREAT WAS FOR MILITARY HEAT TREAT RC 40-44. IS RC 54-60. -29 & -31 DELETED HEAT TREAT 35-40 HRC.	4/15/2015	RJC



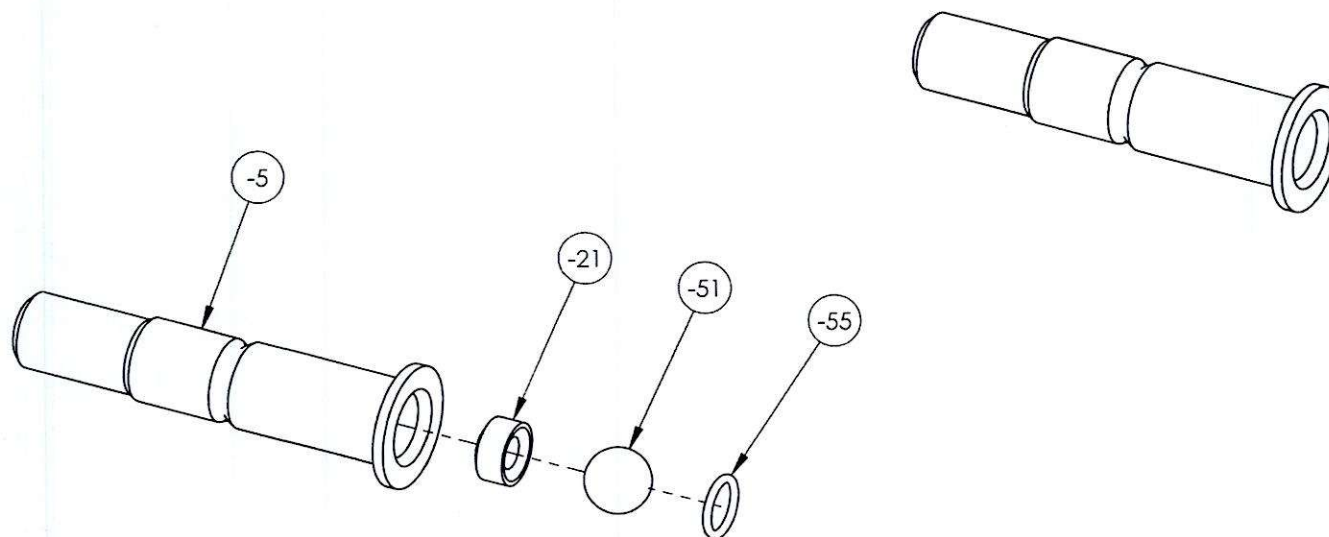
NOTE:
FOR 206 USE -29 IN ASSEMBLY
FOR 206L USE -31 IN ASSEMBLY

ASSY QTY	ASSY QTY	B/O	Part #	QTY.	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-3	1	MANDREL ASSY			2
	1		-5		MANDREL	303		3
X			-7	1	STAND ASSY			4
1			-9		STAND	440C		5
1			-11		PLATE	303		6
			-13	1	BASE	6061		7
			-19	1	PLATE	17-4 PH		8
	1		-21		PLUG	440C		9
			-29	1	PLUG (USE ON 206)	303		10
			-31	1	PLUG (USE ON 206L)	303		11
		B/O	-33	1	BULL'S EYE LEVEL	BRASS	GEIER & BLUHN #2-14000 (MSC #05555933)	1
2		B/O	-37		HEX NUT	316	1/4-28 UNF (MCMaster-CARR #90257A033)	4
1		B/O	-39		HEX NUT	316	3/8-24 UNF (MCMaster-CARR #94805A217)	4
1		B/O	-41		DOWEL PIN	316	Ø1/4 X 3/4 (MCMaster-CARR #97395A485)	4
2		B/O	-43	2	SOCKET HEAD CAP SCREW	316	1/4-28 UNF (MCMaster-CARR #92185A564)	4
		B/O	-45	1	SOCKET HEAD CAP SCREW	316	3/8-24 UNF (MCMaster-CARR #92185A673)	1
		B/O	-47	2	FLAT WASHER	300 S.S.	I.D. 1/4 (MCMaster-CARR #98017A660)	1
		B/O	-49	1	WASHER	300 S.S.	I.D. 3/8 (MCMaster-CARR #98017A200)	1
	1	B/O	-51		BALL	E52100 STEEL	Ø3/4 GRADE 25 (MCMaster-CARR #9528K29)	2
	1	B/O	-55		O-RING	VITON	Ø3/32 X I.D. 9/16 X O.D. 3/4 (MCMaster-CARR #2857T128)	2
ASSY -7	ASSY -3							

DART AEROSPACE	
TITLE BALANCE SET - MAIN & TAIL ROTOR	
DWG NO. RB T101576	REV 5
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 5° .X ± .1	DRAWN BY: CLOUGH APPROVED: <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL BELL 206 & 206L
SCALE 1:5	DATE 1/9/2012
SHEET 1 OF 11	

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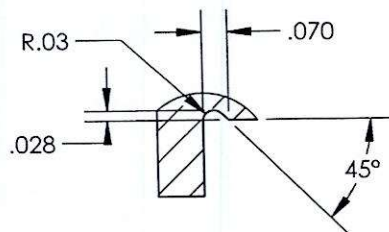
REVISIONS			
REV	ECR	DESCRIPTION	DATE
			INITIAL
			APPROVED



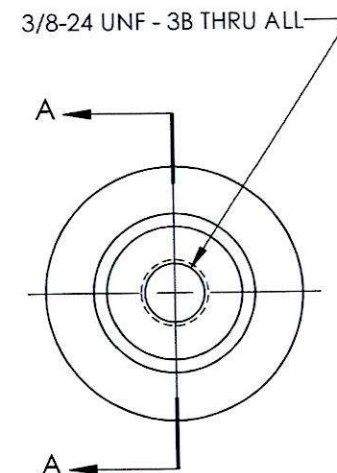
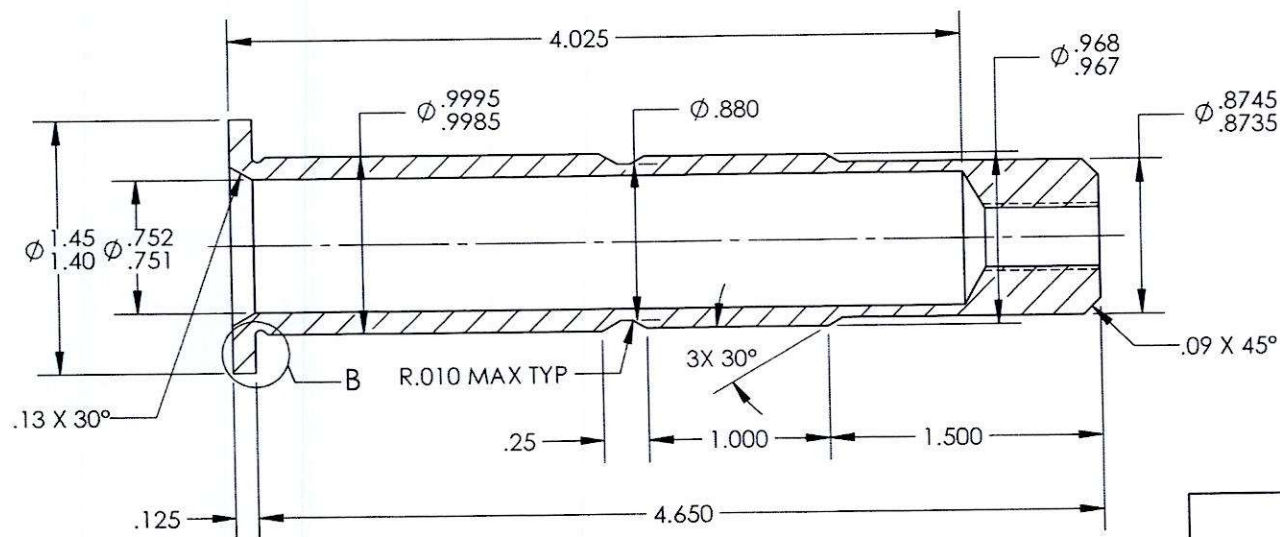
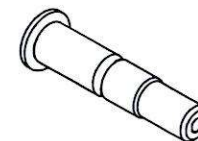
(-3)
MANDREL ASSY.

DART AEROSPACE	
TITLE BALANCE SET - MAIN & TAIL ROTOR	
DWG NO. RB T101576-3	REV 5
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 5° .X ± .1	DRAWN BY: CLOUGH APPROVED: <i>D. Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .016 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL BELL 206 & 206L
SCALE 1:2	DATE 1/9/2012
SHEET 2 OF 11	

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
3		-5 CHD MATERIAL WAS 440C IS 303.	6/25/2013	BIM	EB
4		-5 REMOVED HEAT TREAT REQUIREMENT, ADDED .13 X 45° DIM.	11/26/2013	JAG	GE



DETAIL B
SCALE 2 : 1



SECTION A-A

(-5)

MANDREL



TITLE
BALANCE SET - MAIN & TAIL ROTOR

DWG NO. RB T101576-5

	R
--	---

MATL 303

DRAWN BY: CLOUGH

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

APPROVED

22 Minis

.XXX $\pm$.010 FRACTIONS $\pm$ 1/8
.XX $\pm$.03 ANGLES $\pm$ 5°

HEAT TREAT

FINISH

SPEC

1. BREAK ALL SHARP EDGES .015 x 45°
OR .015R

USED ON MODEL

BELL 206 & 206L

SCALE	1:1
-------	-----

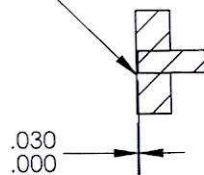
DATE	1/9/2012
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SHEET 3 OF 11

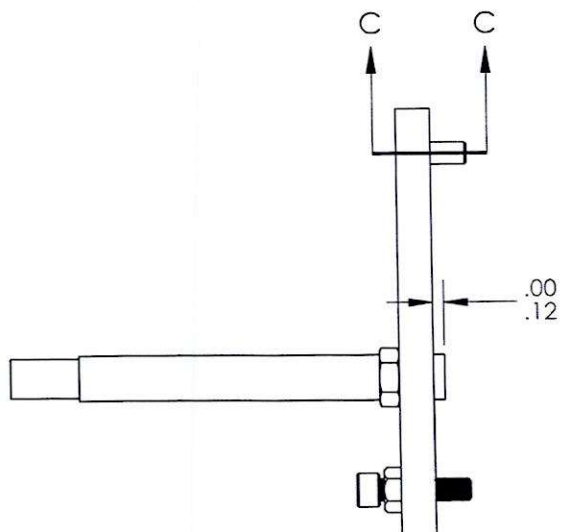
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REVISONS				DATE	INITIAL	APPROVED
REV	ECR	DESCRIPTION				

POINT STAKE PIN 3 PLCS THIS SIDE

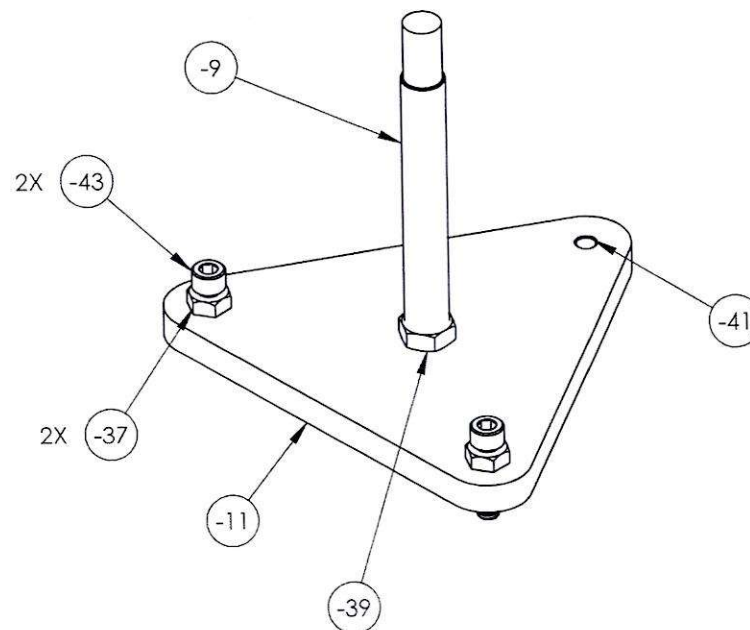


SECTION C-C



(-7)

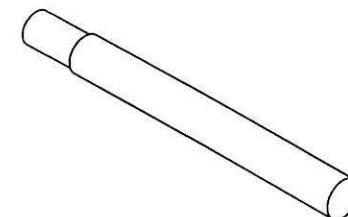
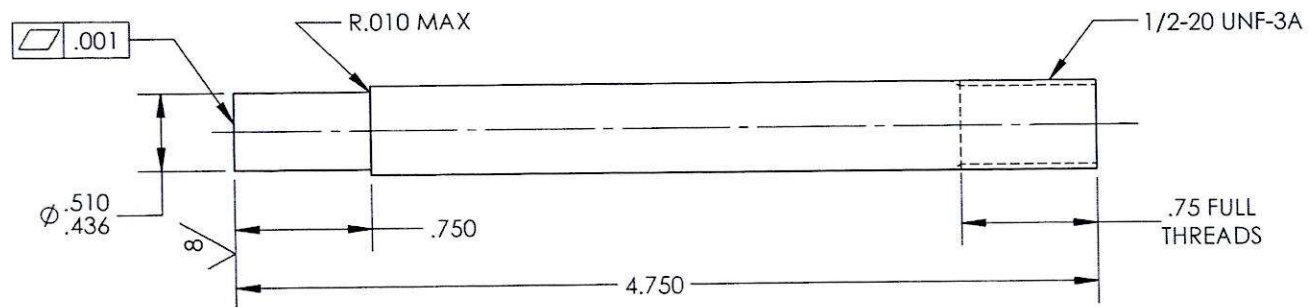
STAND ASSY



DART AEROSPACE	
TITLE BALANCE SET - MAIN & TAIL ROTOR	
DWG NO. RBT101576-7	REV 5
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± .5° .X ± .1	DRAWN BY: CLOUGH APPROVED <i>D. Wood</i> HEAT TREAT FINISH SPEC USED ON MODEL BELL 206 & 206L
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:2	DATE 1/9/2012
SHEET 4 OF 11	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
3		-9 CH'D MATERIAL WAS 440C IS 303. CH'D STOCK SIZE WAS Ø1/2 X 4-7/8 IS Ø5/8 X 7/8.	6/25/13	BIM
4A		-9 CH'D MATERIAL WAS Ø5/8 303 IS Ø1/2 303 G&P. DELETED HEAT TREAT WAS RC 58 MIN.	3/26/14	RJC
5	15-0067	-9 CH'D MATERIAL WAS 303 G&P IS 440C. ADDED HEAT TREAT RC 54-60.	4/15/2015	JAG

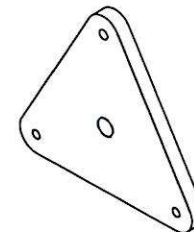
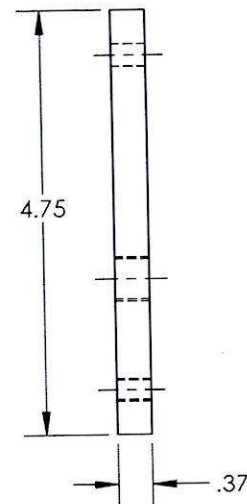


(-9)

STAND

DART AEROSPACE	
TITLE BALANCE SET - MAIN & TAIL ROTOR	
DWG NO. RB T101576-9	REV 5
MAT'L 440C	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D. West</i>
.XXX ± .010 FRACTIONS ± 1/8	HEAT TREAT RC 54-60
.XX ± .03 ANGLES ± .5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	BELL 206 & 206L
SCALE 1:1	DATE 1/9/2012 SHEET 5 OF 11

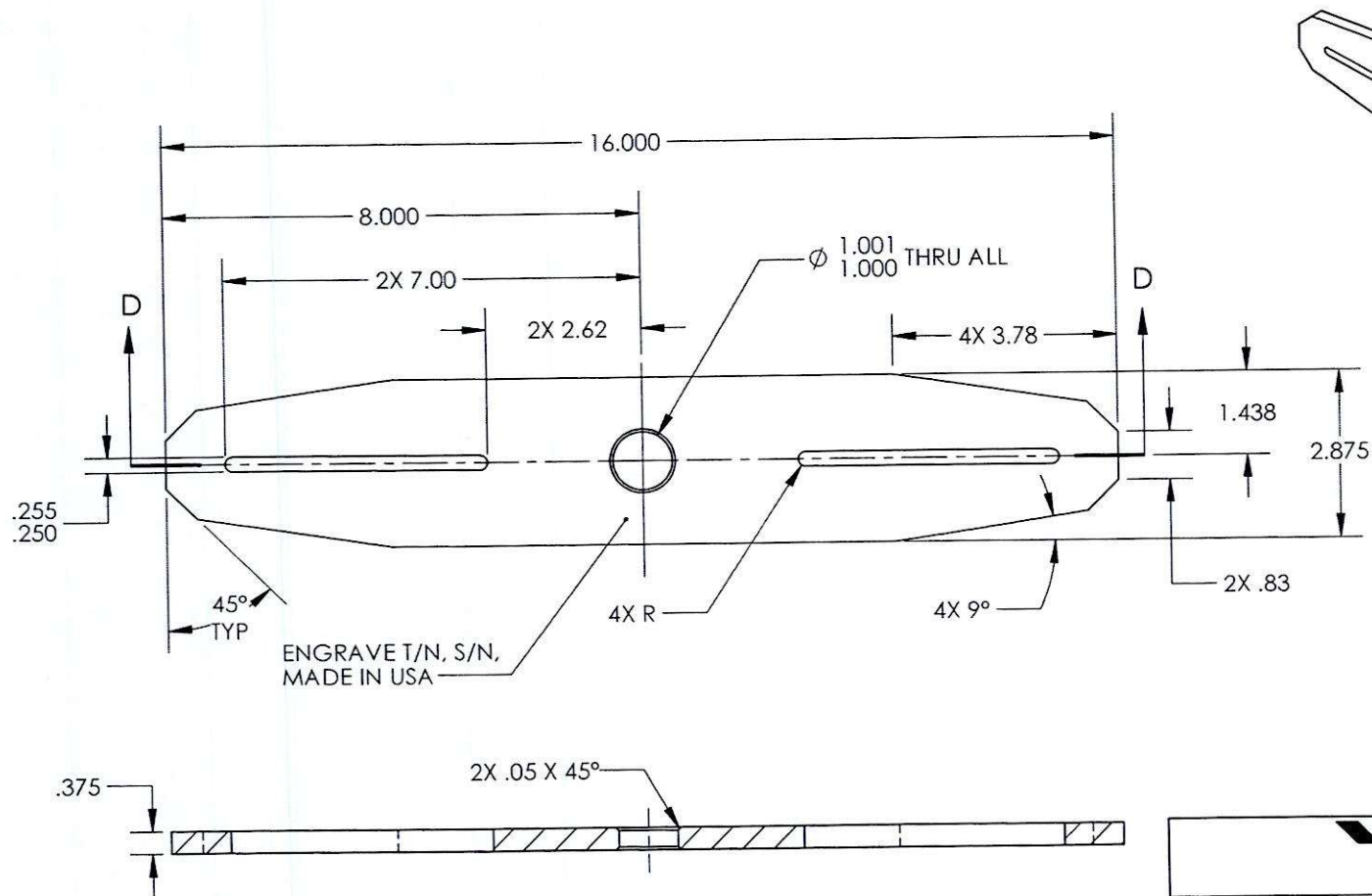
REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		-11 ANGLE CH'D ANGLE WAS 2X 60° IS 3X 60°.	3/16/2012	RJC	SE
3		-11 CH'D MATERIAL WAS 440C IS 303.	6/25/2013	BIM	EB
5	15-0067	-11 DELETED HEAT TREAT 9-25 HRC.	4/15/2015	RJC	JAG



			
TITLE BALANCE SET - MAIN & TAIL ROTOR			
DWG NO. RBT 101576-11			REV 5
MAT'L 303		DRAWN BY: CLOUGH	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± .5° .X ± .1		APPROVED <i>D. Whirl</i>	
		HEAT TREAT	
		FINISH	
		SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL BELL 206 & 206L	
SCALE 1:2	DATE 1/9/2012	SHEET 6 OF 11	

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REVISIONS			DATE	INITIAL	APPROVED
REV	ECR	DESCRIPTION			
3		-13 CH'D MATERIAL WAS 2024 IS 6061.	6/25/2013	BIM	EB
5	15-0067	-13 ADDED ENGRAVE T/N, S/N, MADE IN USA NOTE.	4/15/2015	RJC	JAG



SECTION D-D

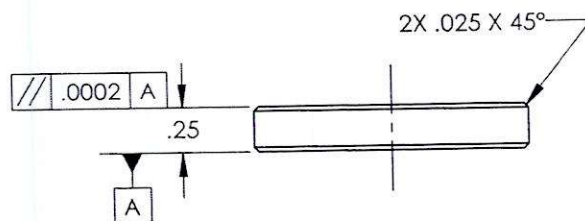
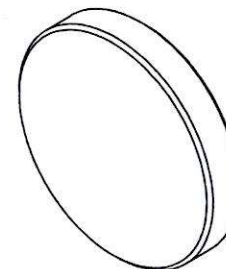
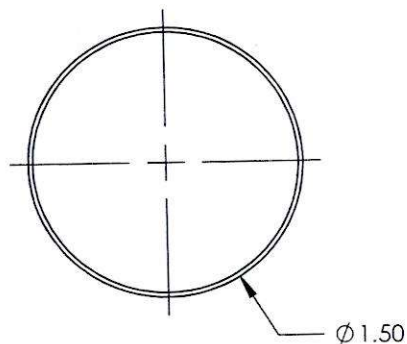
(-13)

BASE

DART AEROSPACE	
TITLE BALANCE SET - MAIN & TAIL ROTOR	
DWG NO. RB T101576-13	REV 5
MAT'L 6061	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D. West</i>
.XXX ± .010 FRACTIONS ± 1/8	HEAT
.XX ± .03 ANGLES ± .5°	FINISH CLEAR ANODIZE
.X ± .1	SPEC MIL-A-8625F, TYPE II, CLASS I
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	BELL 206 & 206L
SCALE 1:3	DATE 1/9/2012
SHEET 7 OF 11	

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REVISIONS			DATE	INITIAL	APPROVED
REV	ECR	DESCRIPTION			



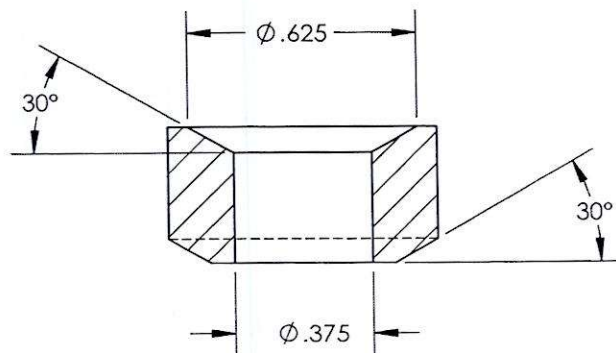
(-19)

PLATE

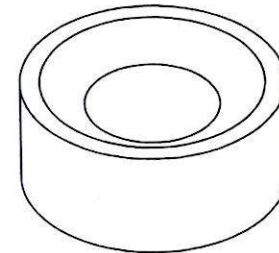
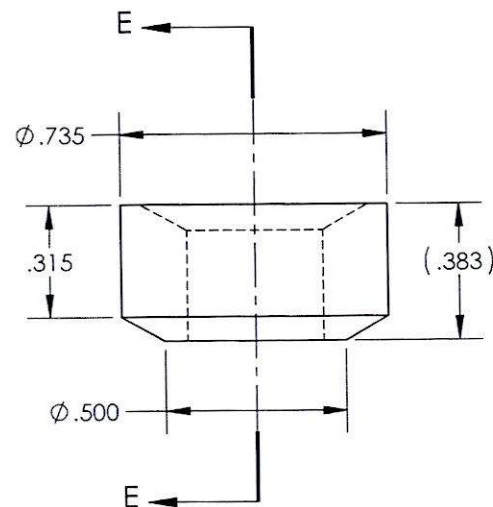
DART AEROSPACE	
TITLE BALANCE SET - MAIN & TAIL ROTOR	
DWG NO. RBT101576-19	REV 5
MAT'L 17-4 PH	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D. Weil</i>
.XXX ± .010 FRACTIONS ± 1/8	HEAT TREAT 37-45 HRC
.XX ± .03 ANGLES ± .5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	BELL 206 & 206L
SCALE 1:1	DATE 1/10/2012 SHEET 8 OF 11

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
3		-21 CH'D MATERIAL WAS 440C IS 303. CH'D STOCK SIZE WAS Ø7/8 X 1/2 IS Ø3/4 X 1/2.	6/25/2013	BIM
5	15-0067	-21 CH'D HEAT TREAT WAS FOR MILITARY HEAT TREAT RC 40-44, IS RC 54-60.	4/15/2015	RJC



SECTION E-E



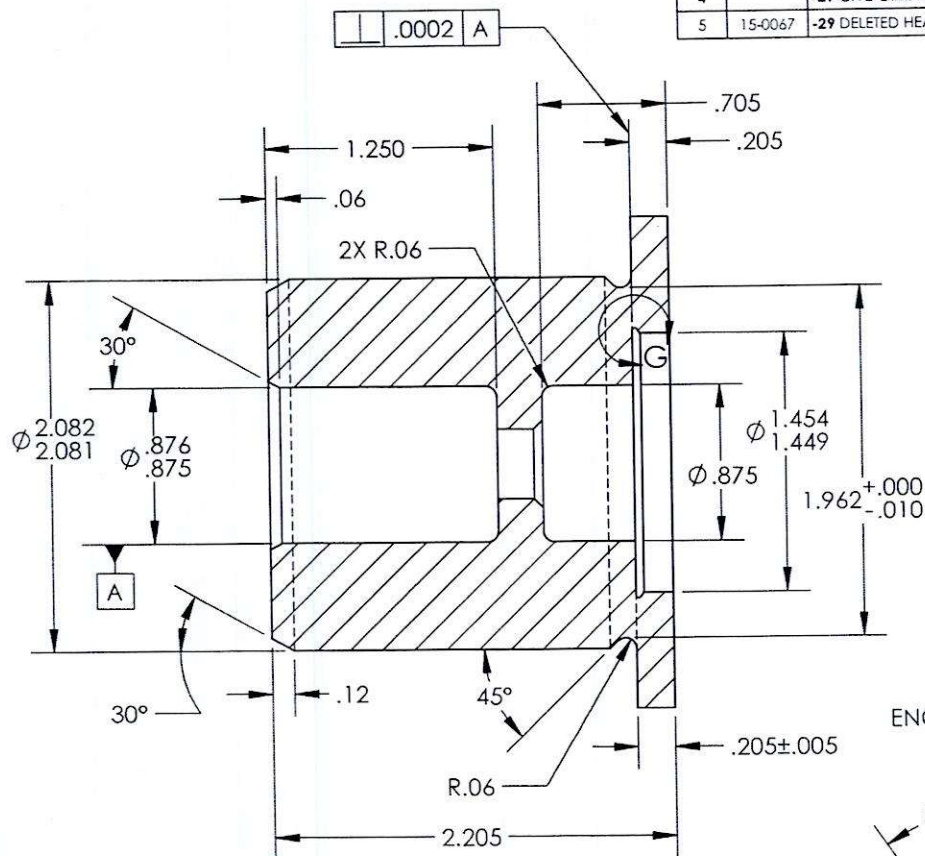
(-21)

PLUG

DART AEROSPACE	
TITLE BALANCE SET - MAIN & TAIL ROTOR	
DWG NO. RBT101576-21	REV 5
MAT'L 440C	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D. West</i>
.XXX ± .010 FRACTIONS ± 1/8	HEAT TREAT RC 54-60
.XX ± .03 ANGLES ± .5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	BELL 206 & 206L
SCALE 2:1	DATE 1/10/2012
SHEET 9 OF 11	

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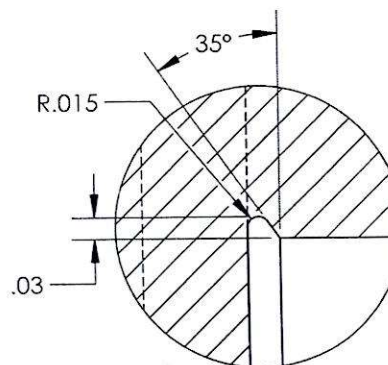
REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		-29 ADDED DETAIL A & ENGRAVE "-29". DELETED R.05 & Ø1.537 FEATURES, CH'D DIAMETER FROM Ø1.435-1.437 TO Ø1.449-1.454 PER S.E.	3/16/2012	RJC	SE
3		-29 CH'D MATERIAL WAS 440C IS 303. CH'D STOCK SIZE WAS Ø2-3/4 X 2-5/16 IS Ø3 X 2-5/16.	6/25/2013	BIM	EB
4		-29 CH'D DIM. FROM .030 TO .03	11/26/2013	JAG	GE
5	15-0067	-29 DELETED HEAT TREAT 35-40 HRC.	4/15/2015	RJC	JAG



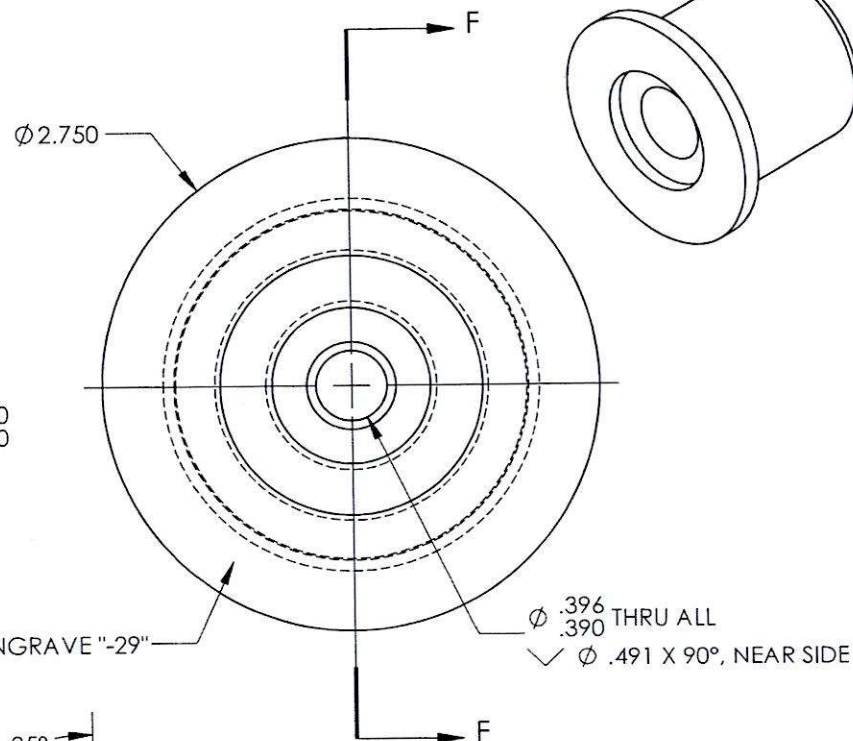
SECTION F-F

-29

PLUG



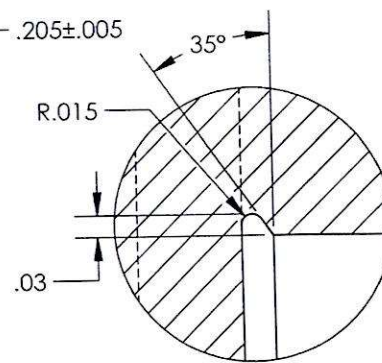
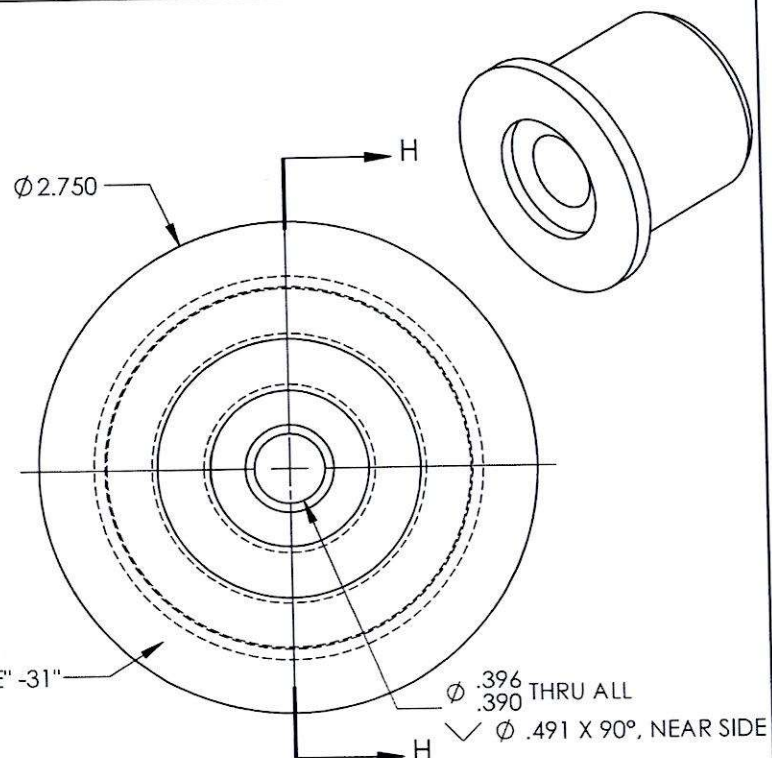
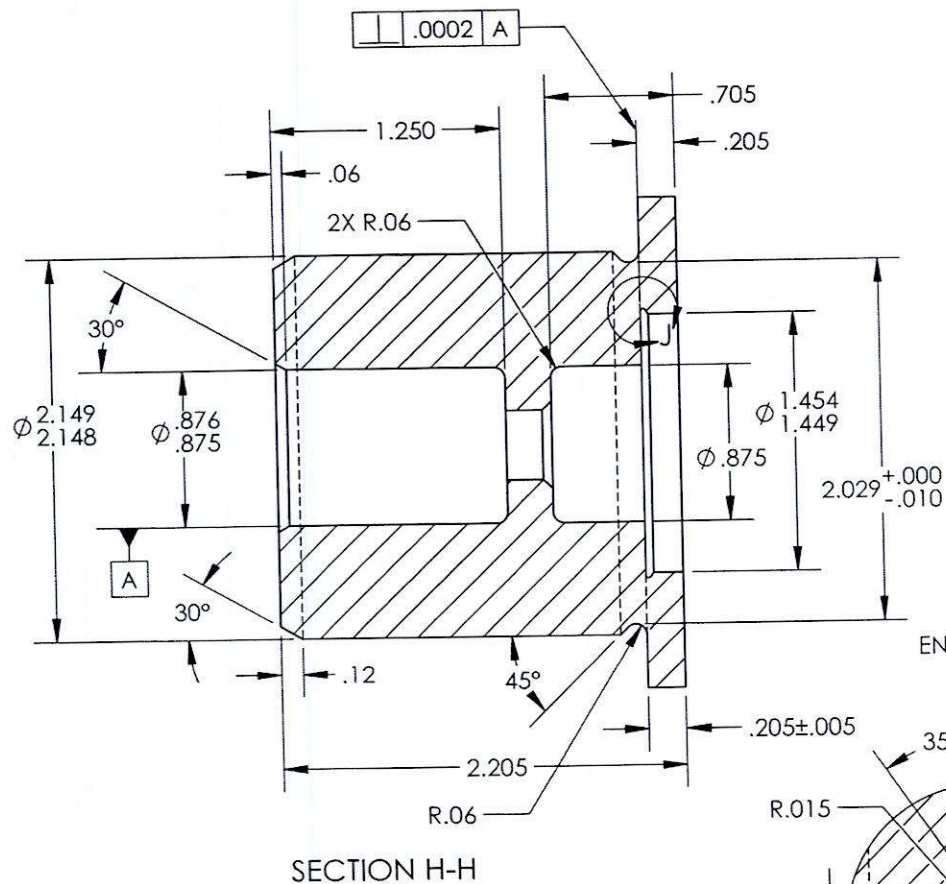
DETAIL G
SCALE 4: 1



DART AEROSPACE	
TITLE BALANCE SET - MAIN & TAIL ROTOR	
DWG NO. RB T101576-29	REV 5
MAT'L 303	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED: <i>D West</i>
.XXX ± .010 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .03 ANGLES ± .5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	BELL 206
SCALE 1:1	DATE 1/9/2012
SHEET 10 OF 11	

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REVISIONS			DATE	INITIAL	APPROVED
REV	ECR	DESCRIPTION			
2		-31 ADDED DETAIL B & ENGRAVE "-31". DELETED R.05 & Ø1.537 FEATURES, CH'D DIAMETER FROM Ø1.435-1.437 TO Ø1.449-1.454 PER S.E.	3/16/2012	RJC	SE
3		-31 CH'D MATERIAL WAS 440C IS 303. CH'D STOCK SIZE WAS Ø2-3/4 X 2-5/16 IS Ø3 X 2-5/16.	6/25/2013	BIM	EB
4		-31 CH'D DIM. FROM .030 TO .03	11/26/2013	JAG	GE
5	15-0067	-31 DELETED HEAT TREAT 35-40 HRC.	4/15/2015	RJC	JAG

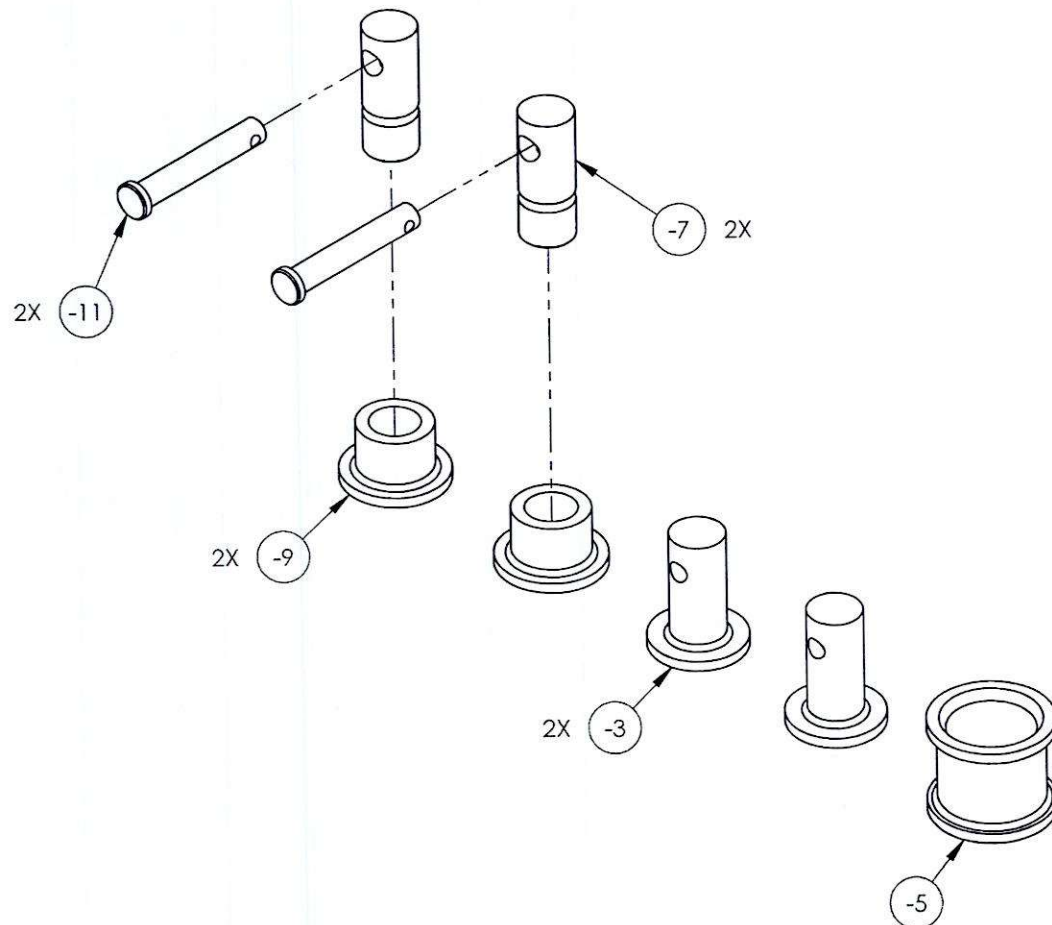


(-31)
PLUG

DART AEROSPACE	
TITLE BALANCE SET - MAIN & TAIL ROTOR	
DWG NO. RB T101576-31	REV 5
MAT'L 303	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED: <i>D. Weil</i>
.XXX ± .010 FRACTIONS ± 1/8	HEAT TREAT 35-40 HRC
.XX ± .03 ANGLES ± 5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	BELL 206L
SCALE 1:1	DATE 1/9/2012
SHEET 11 OF 11	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		REDRAWN FROM ORIGINAL TATTERED REV A DRAWING.	12/5/2013	CFS	
2	15-0338	-3, -5, -7, -9 CH'D MATERIAL CALLOUT WAS 302 IS 302/303. -3 CH'D THREAD CALL OUT WAS 1/4-28 UNF-3B ∇ .75 IS 1/4-28 UNF-2B ∇ .75. -7 CH'D THREAD CALL OUT WAS 5/8-18 UNF-3A IS 5/8-18 UNF-2A. WAS 1/4-28 UNF-3B ∇ .75 IS 1/4-28 UNF-2B ∇ .75. -9 CH'D DIM WAS $\varnothing$.256-.251 THRU ALL IS $\varnothing$.256-.251 ∇ $\varnothing$.31 X 90°. CH'D THREAD CALL OUT WAS 5/8-18 UNF-3B ∇ .51 IS 5/8-18 UNF-2B ∇ .51. CH'D SHEET ONE NOTE 2 WAS SIMILAR TO T101522 IS USED WITH RB T101544.	10/26/2015	RJC	JAG



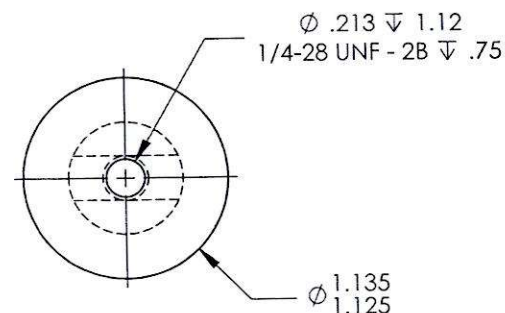
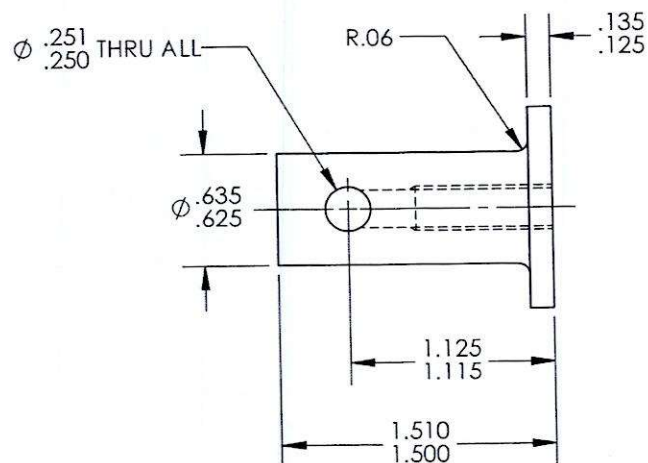
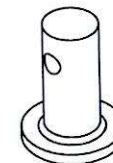
NOTE:
1. REF. BELL T/N: T101544.
2. USED WITH RB T101544.

DART AEROSPACE	
TITLE ADAPTER SET, MAIN & TAIL ROTOR BALANCE	
DWG NO. RB T101544	REV 2
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1	DRAWN BY: SMITH APPROVED <i>D. Smith</i> HEAT TREAT FINISH SPEC USED ON MODEL BELL 206, TH67
1. BREAK ALL SHARP EDGES .016 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SCALE 1:2 DATE 12/4/2013 SHEET 1 OF 5

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-3	2	LOCK	302/303		2
			-5	1	SPACER	302/303		3
			-7	2	LOCK	302/303		4
			-9	2	ADJUSTER	302/303		5
		B/O	-11	2	PIN	STEEL	$\varnothing$ 5/16 X 1-7/8 AIRCRAFT SPRUCE MS20392-4C53	1

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REVISIONS				DATE	INITIAL	APPROVED
REV	ECR	DESCRIPTION				
2	15-0338	-3 CH'D MATERIAL CALLOUT WAS 302 IS 302/303. CH'D THREAD CALL OUT WAS 1/4-28 UNF -3B ∇ .75 IS 1/4-28 UNF -2B ∇ .75.			10/26/2015	RJC JAG



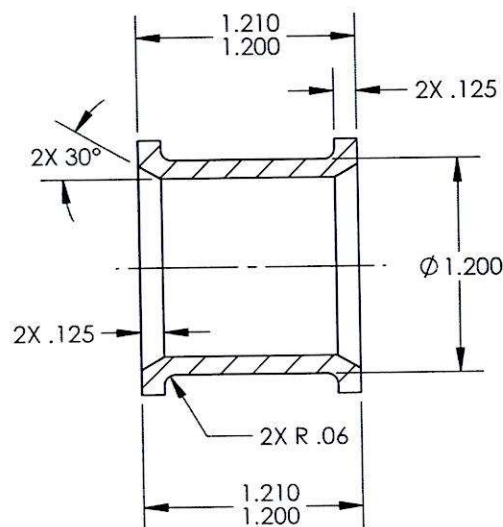
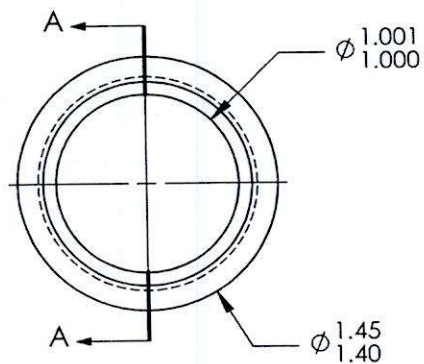
NOTE:
1. DIAMETERS TO BE CONCENTRIC WITHIN .005 TIR.

(-3)
LOCK

DART AEROSPACE	
TITLE ADAPTER SET, MAIN & TAIL ROTOR BALANCE	
DWG NO. RB T101544-3	REV 2
MAT'L 302/303	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX $\pm$.005 FRACTIONS $\pm$ 1/8	REAT
.XX $\pm$.01 ANGLES $\pm$ 5°	TREAT
.X $\pm$.1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL BELL 206, TH67
SCALE 1:1	DATE 10/31/2013 SHEET 2 OF 5

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
2	15-0338	-5 CHD MATERIAL CALLOUT WAS 302 IS 302/303.	10/26/2015	RJC
				JAG



SECTION A-A



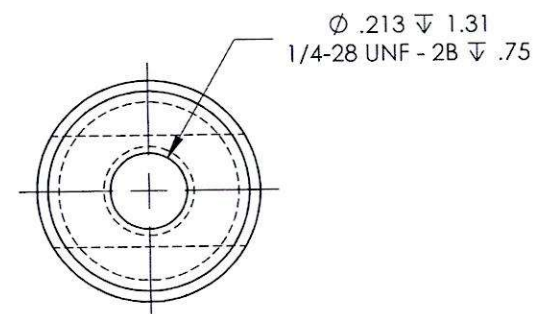
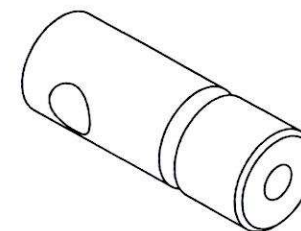
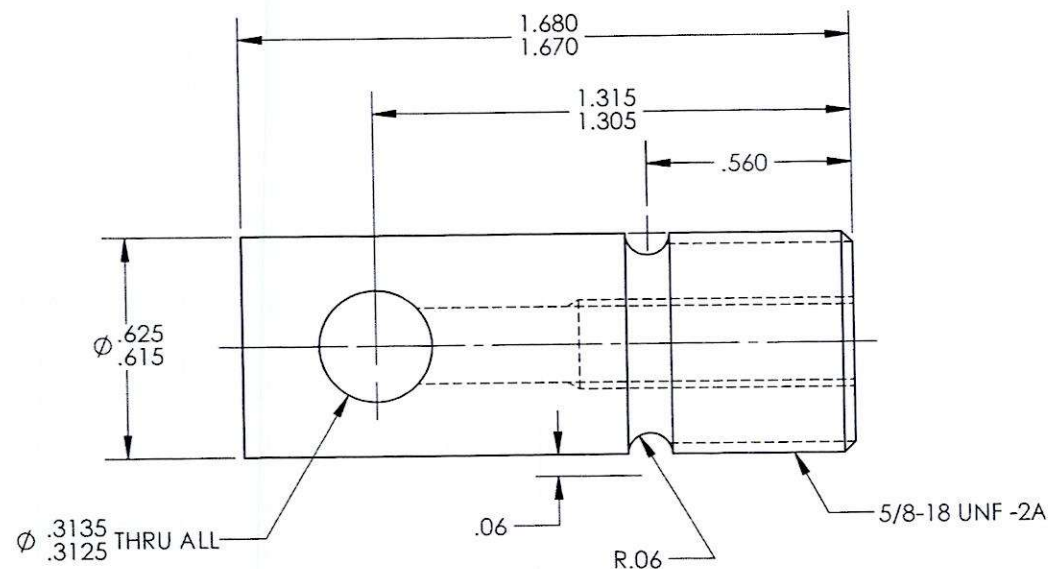
NOTE:
1. DIAMETERS TO BE CONCENTRIC WITHIN .005 TIR.

(-5)
SPACER

DART AEROSPACE	
TITLE ADAPTER SET, MAIN & TAIL ROTOR BALANCE	
DWG NO. RB T101544-5	REV 2
MAT'L 302/303	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D. West</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT
.XX ± .01 ANGLES ± .5°	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL BELL 206, TH67
SCALE 1:1	DATE 10/31/2013
SHEET 3 OF 5	

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REVISIONS				DATE	INITIAL	APPROVED
REV	ECR	DESCRIPTION				
2	15-0338	-7 CH'D MATERIAL CALLOUT WAS 302 IS 302/303, CH'D THREAD CALL OUT WAS 5/8-18 UNF-3A IS 5/8-18 UNF-2A, WAS 1/4-28 UNF -3B ∇ .75 IS 1/4-28 UNF -2B ∇ .75.			10/26/2015	RJC JAG



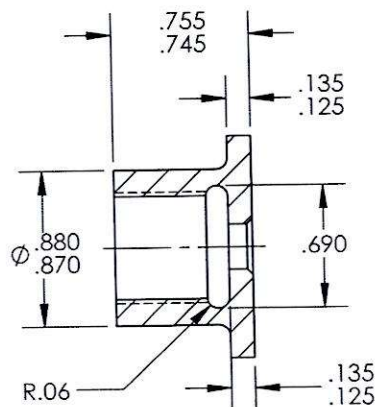
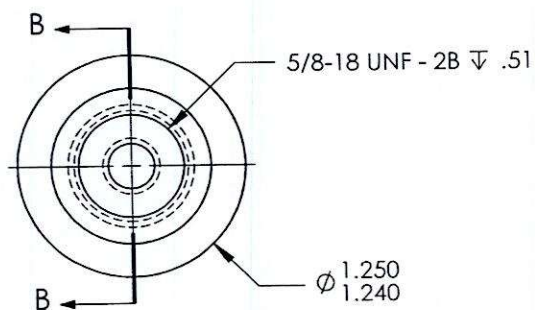
NOTE:
1. DIAMETERS TO BE CONCENTRIC WITHIN .005 TIR.

(-7)
LOCK

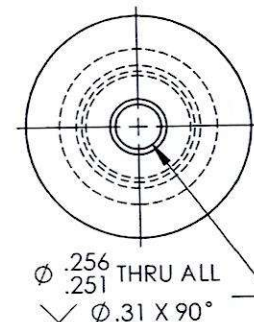
DART AEROSPACE	
TITLE ADAPTER SET, MAIN & TAIL ROTOR BALANCE	
DWG NO. RB T101544-7	REV 2
MAT'L 302/303	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D West</i>
.XXX $\pm$.005 FRACTIONS $\pm$ 1/8	HEAT
.XX $\pm$.01 ANGLES $\pm$.5°	TREAT
.X $\pm$.1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL BELL 206, TH67
SCALE 2:1	DATE 10/31/2013 SHEET 4 OF 5

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
1			10/26/2015	
2	15-0338	9 CH'D MATERIAL CALLOUT WAS 302 IS 302/303, CH'D DIM WAS $\phi .256-.251$ THRU ALL IS $\phi .256-.251$ $\checkmark \phi .31 \times 90^\circ$, CH'D THREAD CALL OUT WAS 5/8-18 UNF-38 $\checkmark .51$ IS 5/8-18 UNF-28 $\checkmark .51$.	10/26/2015	RJC
				JAG



SECTION B-B



NOTE:

1. DIAMETERS TO BE CONCENTRIC WITHIN .005 TIR.

(-9)
ADJUSTER

DART AEROSPACE	
TITLE ADAPTER SET, MAIN & TAIL ROTOR BALANCE	
DWG NO. RB T101544-9	REV 2
MAT'L 302/303	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX $\pm .005$	HEAT TREAT
.XX $\pm .01$	FINISH
.X $\pm .1$	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	BELL 206, TH67
SCALE 1:1	DATE 10/31/2013
SHEET 5 OF 5	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040703**

Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040703

PO Date: 8/8/18

Due Date: 10/15/18

Purchase Order
Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pynt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	181783	RBT400284P			T/R balance set(206-210-100-101)	Firmed	-	10/10/18	12 pcs	0 pcs	12 pcs	\$1,327.60/pcs	\$15,931.20

Line Item Note REV 1A

Grand Total: \$15,931.20

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

~~canadian sale price : 14,351.74~~

VED BY SUPPLIER)

~~Metec : 1,327.60~~

~~92% 13,024, 14.1~~

~~REA Unit~~

ITION PROGRAM

Plex 10/15/18 3:00 PM dart.Lussier.Patrick



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0
Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev#	P.O. Number
12	RBT400284P	Tail Rotor Balance Set	1A	PO040703

Material supplied by METEC
– Drawing RBT400284 & RBT101576 with notes (2 pages)
– Deviation Report for part RB T101576-13 (1 page)
– Purchase Orders and certificates enclosed (52 pages)

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Shigi Walz

Vankleek Hill, October 15, 2018



www.metec.ca | 20 Terry Fox Drive, Vankleek Hill, Ontario, Canada K0B 1R0 | Phone: +1 613-678-3957 Fax: +1 613-678-3956

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Shipment No: 24109
Shipment Date: 11-Oct-2018
Ship Via:
Order Number: 1772
Order Date: 08/08/18

Customer Code: DART
Phone: (613) 632-9577
PO Number: PO040703 ✓
Terms: ?

----- Quantity -----								
<u>Item</u>	<u>Open</u>	<u>Shipped</u>	<u>B/O</u>	<u>Canceled</u>	<u>Unit</u>	<u>Description</u>	<u>Revision</u>	<u>Job Number</u>
1	12	12	0	0	EA	DART-RBT400284P ✓ TAIL ROTOR BALANCE SET	1A	1772-01

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Packing Clerk's Signature
Metec Metal Technology Inc

Received In Good Order By

Page 1 of 1

